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#### ABSTRACT

The adaption of AASHTOWare's Pavement ME software program in Canada has been an evolving process. The complexity of the program at relatively large expense in annual licensing fees and staff training are factors that have affected the ready acceptance of the software. Other factors that have slowed the implementation process in Canada include: the time and resources required to learn how to use the program; understanding the input requirements; limited Canadian experience in using the program; and developing a level of confidence in the ability of the models to adequately predict pavement distresses.

The need to calibrate the models for local conditions has been well documented; however, many Canadian agencies simply don't have the budget and resources available to undertake such an exhausting venture. In Canada, the initial process to calibrate the program for Canadian conditions started through a TAC pool fund study, but as resources became limited agencies were left on their own to continue the process. With the development of their *Default Parameters for AASHTOWare Pavement ME Design Interim Report*, the Ministry of Transportation of Ontario (MTO) has taken the lead in implementing Pavement ME in Canada. Along with their web based GIS interface, *iCorridor*, this interim report has provided guidance to the pavement design community in Ontario in using appropriate default values for many of the input parameters.

There are a number of tools available to help designers use this software; however, as with any software program, confidence in the program only comes in gaining experience in using it. In 2008, the TAC sponsored project to calibrate the Pavement ME software for Canadian conditions initiated a user group to provide a platform for Canadian agencies and practitioners to meet regularly and share experiences in using the software program and to help the group better understand the capabilities of the program.

The primary purpose of this paper is to share the experiences of two Canadian practitioners in using the AASHTOWare Pavement ME program, discuss some of the common user complexity observed with design inputs, and demonstrate how the program can be an effective tool in the design and construction of pavements in Canada.

### INTRODUCTION

The adaption of AASHTOWare's Pavement ME software program in Canada has been an evolving process. The complexity of the program at relatively large expense in annual licensing fees and staff training are factors that have affected the ready acceptance of the software. Other factors that have slowed the implementation process in Canada include: the time and resources required to learn how to use the program; understanding the input requirements; limited Canadian experience in using the program; and developing a level of confidence in the ability of the models to adequately predict pavement distresses.

To assist government agencies and practitioners in better understanding the software model and input requirements the Federal Highway Association (FHWA) developed a number of training webinars that have been recorded and uploaded on the AASHTOWare Pavement ME website at <u>www.me-design.com</u> [1]. A total of ten webinars are available for viewing (each roughly two hours in length) that cover topics of design input requirements and design analysis. Continuing on the success of these initial webinars, the FHWA continued with an additional three-part series on local calibration requirements. Along with the AASHTO Manual of Practice [2], these teaching tools provide a valuable resource for anyone attempting to navigate through this mechanistic-empirical design methodology.

However, as often the case, real understanding of the Pavement ME design analysis, and design input requirements, comes from using the software program in completing comparable designs. The primary purpose of this paper is to share the experiences of two Canadian practitioners in using the AASHTOWare Pavement ME program, discuss some of the common user complexities observed with design inputs, and demonstrate how the program can be an effective tool in the design and construction of pavements in Canada.

### SOFTWARE CALIBRATION IN CANADA

The need to calibrate the models for local conditions has been well documented; however, many Canadian agencies simply don't have the budget and resources available to undertake such an exhausting venture. In Canada, the initial process to calibrate the program for Canadian conditions started through a TAC pool fund study, but as resources became limited agencies were left on their own to continue the process [3].

With the development of their *Default Parameters for AASHTOWare Pavement ME Design Interim Report*, the Ministry of Transportation of Ontario (MTO) [4] has taken the lead in implementing Pavement ME in Canada. Along with their web based GIS interface, *iCorridor*, this interim report has provided guidance to their pavement design community in Ontario in using appropriate default values for many of the input parameters.

Although it is acknowledged that the models (and transfer functions) in Pavement ME software have not been properly calibrated to Canadian conditions, it is felt that for the purposes of the analysis included in this paper, undergoing a full calibration would have little impact on the resulting conclusions.

### ACKNOWLEDGEMENT

There are a number of tools available to help designers use and understand this software; however, as with any software program, confidence in the program only comes in gaining experience in using it. In 2008, the Transportation Association of Canada (TAC) sponsored project to calibrate the Pavement ME software for Canadian conditions initiated a user group to provide a platform for Canadian agencies and

practitioners to meet regularly and share experiences in using the software program and to help the group better understand the capabilities of the program.

Although this paper does not specifically discuss any of the results for design trials completed by the TAC user group, some of the experiences and understanding shared in this paper have been discussion items during user group meetings. The authors would like to acknowledge the valuable insight these open discussions provided in preparing this paper, and the hard work of the user group members to continue where the sponsored project left off, in calibrating the Pavement ME software for Canadian conditions.

### PAVEMENT ME DESIGN INPUTS

The complexity of the Pavement ME models and transfer functions have made several agencies rethink the approach they take in developing pavement designs, and re-evaluate the type (and format) of information that is collected by the agency for pavement design purposes. As most Provincial agencies in Canada had adopted the AASHTO '93 approach to designing pavement structures (or a modified version of this methodology) [5], the transition to the mechanistic-empirical approach used in the Pavement ME software was found to be a rigorous one.

Although the previous AASHTO 1993 included design input requirements such as performance criteria, material and soil properties, and traffic analysis, these parameters were represented by structural coefficients, truck factors, and a present serviceability index. Although these design parameters are correlated to tangible properties (such as resilient modulus ( $M_R$ ), International Roughness Index (IRI), and axle load equivalency factors) [6], the transition to Pavement ME requires a closer evaluation of these correlations, especially if pavement designs developed using AASHTO 1993 approach are being verified using Pavement ME.

At first glance most pavement design practitioner familiar with the AASHTO 1993 design methodology will notice the significant increase in the input requirements necessary to complete a design check in Pavement ME. Although this feeling will eventually subside the more familiar the user becomes with program, there are a number of significant differences that should be noted when verifying pavement designs using the AASHTOWare Pavement ME software.

### Subgrade Soils

A common item of consideration between the two AASHTO design approaches is the appropriate values to use to represent the subgrade strength. In using the AASHTO 1993 methodology to develop pavement designs, the value of the soil resilient modulus ( $M_R$ ) used for this design procedure should be consistent with the subgrade strength of the subgrade soils during the typical moisture conditions for the project area. Laboratory testing on soil samples for this input parameter should simulate the stresses and moisture conditions during the primary moisture seasons [6], although an alternative approach was developed to allow practitioners to quantify the relative damage a pavement is subjected to during the various season throughout the year.

As  $M_R$  testing of in-situ soils is relatively costly for typical pavement design projects, many Canadian agencies use correlations developed to obtain the required subgrade strength. Regardless of the approach used to determine the  $M_R$  for the supporting subgrade soils, the effective roadbed soil  $M_R$  used in the AASHTO 1993 design procedure should be the average subgrade strength. This average  $M_R$  value should be based on the properties of the compact layer of the roadbed soil and include the effects of seasonal variation [6].

Although the subgrade strength used in the Pavement ME analysis is identified as the soil resilient modulus, the input parameter required for the methodology is not the same value as that used in the

AASHTO '93 approach. The difference in the  $M_R$  requirement for Pavement ME was well explained in Module 4 of the FHWA series of webinars on 'Material and Design Inputs - New Design'[1]. This series of webinars presented by the software developers explained that the  $M_R$  value required for a Level 3 analysis in Pavement ME is the soil strength under optimum conditions, or at optimum water content and maximum dry density. The difference in  $M_R$  value is most apparent when site specific soils information is used for a Level 2 determination of the soils resilient modulus.

An example of this variability in subgrade strength is illustrated in completing a pavement design in the City of Edmonton, where high plastic clays (CH) are found in many areas within the city limits. Prior to the release of the AASHTOWare Pavement ME software, city staff used subgrade strength of 10 MPa for these soils when completing design using the AASHTO 1993 design methodology. Using this approach, city staff developed a high level of confidence that this low  $M_R$  value was appropriate to represent the highly plastic clay that supported many of their road network.

Using an input level 2 in Pavement ME to determine the  $M_R$  for this soil, test results were used that included particle size analysis, Atterberg limits, as well as optimum moisture content and maximum dry density. For the input values presented in Table 1, the software models determined that the starting  $M_R$  for this soil is 33 MPa. This value is roughly three times the subgrade strength that was assumed using AASHTO 1993 approach.

Characteristic	Highly Plastic Clay			
Poisson's Ratio	0.35			
Coefficient of Lateral Earth Pressure	0.5			
Percent Passing 25 mm	100 %			
Percent Passing 19 mm	100 %			
Percent Passing 12.5 mm	100 %			
Percent Passing 9.5 mm	100 %			
Percent Passing 4.75 mm	99 %			
Percent Passing 2.0 mm	98 %			
Percent Passing 425 µm	96 %			
Percent Passing 75 µm	92 %			
Percent Passing 1 µm	43 %			
Liquid Limit	62 %			
Plasticity Index	40 %			
Maximum Dry Unit Weight	$1,640 \text{ kg/m}^3$			
Optimum Moisture Content	20.0 %			
Is Layer Compacted?	Yes			
Resilient Modulus - Level 2 Calculation (at optimum moisture content)	33 MPa			
Approximate AASHTO '93 Resilient Modulus Equivalent	10 MPa			

 Table 1. Material Properties for High Plastic Clays in Edmonton.

As can be expected the difference in pavement structure supported by a subgrade soils with a  $M_R$  of 10 MPa is substantial from a pavement that is supported by a subgrade soil with a  $M_R$  of 33 MPa. For illustration purposes, a number of designs were analyzed for a new flexible pavement using the Pavement ME software. The designs were completed for a typical Minor Arterial roadway within the City of Edmonton, with an Annual Average Daily Truck Traffic (AADTT) of 2,500. All designs were analyzed

with a 20-year design life, at a reliability of 90 percent for all predicted distresses. With all other design inputs held consistent, the difference in predicted distresses is provided in Table 2.

	Target Values	33 MPa M <sub>R</sub>	10 MPa M <sub>R</sub>
Distress Prediction Summary			
Predicted Terminal IRI (m/km)	3.0	2.68	2.94
Permanent Deformation - Total Pavement (mm)	20	20	29.6
AC Bottom-up Fatigue Cracking (%)	15	1.9	1.9
AC Thermal Fracture (m/km)	200	40.0	40.0
AC top-down Fatigue Cracking (m/km)	380	128.3	64.6
Permanent Deformation - AC only (mm)	10	8.2	8.1

Table 2. Predicted Distresses for Varying Soil Strengths.

Results of the analysis indicate that the difference in subgrade strength will impact the predicted distresses, particularly for the terminal IRI and permanent deformation for the total pavement. Comparing the results also revealed some unexpected results, with included a reduction in fatigue cracking and a small reduction in permanent deformation in the asphalt layer.

#### Traffic Analysis

The transition away from using Equivalent Single Axle Load (ESAL) in the Pavement ME analysis is a critical adjustment for most agencies and practitioners in Canada. Prior to the release of Pavement ME, very few agencies collected Weigh-in-Motion data, or the agencies that did collect trucking weight data only used the information for load limit enforcement and not for pavement design purposes. Through the TAC sponsored project to calibrate the Pavement ME program to Canadian conditions, many agencies sponsoring the project reviewed the type of information collected for load enforcement purposes at various control stations in their area.

It should also be noted that unlike the material input requirements, the traffic input information for the design analysis does not include a multi-level platform. The traffic data required for all design analysis has the same requirement, although various default inputs are available to assist practitioners in populating all of the required fields. Although the software calibration process that should be completed by each agency would review the provided default values to ensure they are suitable for their area, the onus is still on the designer to select the appropriate defaults that reflect expected conditions at the project location.

In using the Pavement ME software to predict pavement distresses for designs developed using the AASHTO 1993, several issues need to be addressed which include matching the expected traffic loadings over the design life. To assist in comparing the expected damage used in the Pavement ME analysis, the software does provide an output file with an ESAL calculation for the traffic information used in the analysis; however, it is often difficult to match the ESAL calculations between the two design approaches.

It is suspected that one of the reasons for the discrepancy in the ESAL calculations is the conservative nature often taken in assigning truck factors for the various major truck classes using the AASHTO 1993 approach. As truck factors (or Load Equivalency Factors) are often determined using average daily values, it is often difficult to compare these averages to the axle load spectra required for the Pavement ME analysis. Furthermore, it is also possible that the truck factors used in the AASHTO 1993 design

were developed several years ago, and may not have been updated to reflect present vehicle configurations and traffic patterns. Regardless, practitioners should review the traffic information that is being used for either methodology and determine the most appropriate approach to resolving this discrepancy.

### Performance Criteria Default Values

Identifying a target level for the distress prediction in the Pavement ME software sets the basis of the acceptance, or rejection, of a trial design. The evaluation of a pavement design is based on pavement performance, and the ability of the predicted distresses to meet the target thresholds. In opening a new ME design project, the program comes pre-programmed with a set of default distress target values. These default target values are provided in Table 3.

Predicted Distresses	Default Target Threshold		
Initial IRI (m/km)	1.0		
Predicted Terminal IRI (m/km)	2.70		
Permanent Deformation – Total Pavement (mm)	19		
AC Bottom-up Fatigue Cracking (%)	25		
AC Thermal Fracture (m/km)	189.4		
AC top-down Fatigue Cracking (m/km)	378.8		
Permanent Deformation – AC only (mm)	6		
JPCP Transverse Cracking (percent slabs)	15		
Mean Joint Faulting (mm)	3.0		

 Table 3. Default Distress Prediction Target Values.

In using default parameters, practitioners must verify that the values used to set the target thresholds are appropriate for the category of the roadway being evaluated. In the AASHTO 1993 design methodology, the variability in roadway classification was often incorporated into the Present Serviceability Index; however, for a Pavement ME analysis, agencies should review these thresholds and adjust the values so that they are applicable to their road network. For instance, one of the thresholds commonly debated is the predicted target value of 6 mm for permanent deformation in the asphalt layer. Most road users would not notice if a pavement after 20-year of service had a 6 mm pavement rut, and very few agencies would initiate a repair strategy to address this slight severity distress.

Users of the Pavement ME software should also consider that the pavement performance predicted during the analysis does not take into consideration any maintenance or rehabilitation treatments that may be implemented within the design life of the pavement. Any treatments applied to the pavement to address pavement deterioration would likely reduce the overall quantity of that distress at the end of service life. This is particularly important to note when evaluating designs for longer life pavements. As regular resurfacing would be required throughout the life of the pavement, the predicted terminal IRI would not be applicable as the smoothness of the pavement surface would be reinstated with each resurfacing.

### Reliability Levels

Similar to the AASHTO 1993 design approach, reliability has been incorporated into the ME design analysis; however, instead of selecting a single reliability level for the design, Pavement ME users are able to specify a desired level of reliability for each distress type and smoothness. Design reliability is defined as the probability that the predicted distress will be less than the critical level over the design

period. The recommended levels of reliability are provided in Table 8-2 of the AASHTO MEPDG Manual of Practice, and duplicated in the table below.[2]

Functional	Levels of Reliability		
Classification	Urban	Rural	
Interstate / Freeway	95	95	
Principal Arterials	90	85	
Collectors	80	75	
Local	75	70	

 Table 4. Levels of Reliability for Different Functional Classifications of Roadways.

#### As explained in the AASHTO Manual of Practice:

The designer inputs critical or threshold values for each predicted distress type and IRI. The software accompanying the MEPDG procedure predicts the mean distress types and smoothness over the design life of the pavement, as illustrated by the solid line in Figure 8-1 for IRI. This prediction is based on average values for all inputs. The distresses and smoothness predicted therefore represent mean values that may be thought of as being at a 50 percent reliability estimates at the end of the analysis period.



Figure 8-1. Design Reliability Concept for Smoothness (IRI)

The dashed curve in Figure 8-1 shows the prediction at a level of reliability, R (e.g. 90 percent). For the design to be at least 90 percent reliable the dashed curve at reliability R should not cross the IRI at the criteria throughout the design analysis period. If it does, the design should be modified to increase the reliability of the design.

It is understood that the approach to implementing the desired reliability is similar for all predicted distresses; however, in the case of IRI this approach can require significant pavement strengthening to meet the target threshold. In the case of the previous example with the flexible pavement over a 33 MPa subgrade soil, the initial IRI was defined as having a value of 1.0 m/km; however, applying this approach for 90 percent reliability increases the initial IRI for the analysis from 1.0 to 1.5 m/km, as illustrated in

Figure 1. In a similar case, where the initial IRI for a rigid pavement design was specified at 1.5 m/km, and predicted analysis adjusts the initial IRI to 2.3 m/km, for a reliability level of 95 percent.



Figure 1. Predicted IRI Plots from Pavement ME.

This increase in initial IRI can have a significant impact in the length of time (service life) the predicted distress (or roughness in this case) is expected to meet, or exceed, the target threshold. In the case of the rigid pavement analysis, the terminal IRI threshold is exceeded within 10 years after construction, although the pavement IRI only increased by 0.7 m/km.

Once again, practitioners should carefully to select the appropriate target distress and reliability levels. Should agencies have a high level of confidence in the initial IRI values specified as a design input, one solution that could be considered is to reduce the reliability level for the predicted terminal IRI to better represent the initial pavement roughness expected in the local area.

## EVALUATION OF CONSTRUCTION PRACTICES

Even without full calibration of the software, the Pavement ME software can be used to evaluate the "what if" scenario that sometimes comes up relating to contractors construction practices. In this scenario, the goal is to evaluate the as-built pavement using the quality assurance information relating to the construction materials. The first step is to run the Pavement ME analysis using the pre-construction values for the material as inputs to get a baseline performance of the structure, with all variables within specification limits. The next step is to input the as-built material data utilizing the same traffic, climatic and predicted distress value thresholds, and then run the Pavement-ME analysis with this new information. Following the completion of the two runs, the two outputs are then compared to see the differences. Based on the differences in predicted distresses, the pavement loss of life can be calculated and a defect assessment for that loss of life can be applied.

The data detailed in Table 5 contains the distress type, the default target values and their reliability, and the predicted values as a result of the Pavement ME run for the original pavement section, with data that met the specification requirements. Figure 2 is the graphical representation from the Pavement ME software of the predicted IRI, total pavement deformation, bottom-up AC cracking and thermal cracking all plotted against pavement age for the mix which met the specification requirements.

Distress Type	Distress @ Specified Reliability		Reliability %		Criterion
	Target	Predicted	Target	Achieved	Saustieu:
Terminal IRI (m/km)	2.70	2.61	90.00	92.72	Pass
Permanent Deformation – Total Pavement (mm)	19.00	18.20	90.00	94.50	Pass
AC Bottom –up Fatigue Cracking (Percent)	3.70	1.57	90.00	99.92	Pass
AC Thermal Cracking (m/km)	189.40	5.02	90.00	100.00	Pass
AC Top-down Fatigue Cracking	378.80	48.59	90.00	100.00	Pass

Table 5. Pavement ME Output Table for Mix with 7% Air Voids.



Figure 2. Predicted IRI, Permanent deformation, Thermal Cracking (7% air Voids).

When the same design is analyzed for the section with the asphalt mix being poorly compacted, i.e. with in-place air voids of 10 percent (instead of the design 7 percent), the expected service life is reduced with the information detailed in Table 6. Figure 3 is the graphical representation from the Pavement ME software for the asphalt material with 10 percent air voids and the same predicted distress as in the previous results.

Distress Type	Distress @ Specified Reliability		Reliability %		Criterion
	Target	Predicted	Target	Achieved	Sausneu:
Terminal IRI (m/km)	2.70	2.76	90.00	84.44	Fail
Permanent Deformation – Total Pavement (mm)	19.00	20.88	90.00	76.33	Fail
AC Bottom -up Fatigue Cracking (Percent)	3.70	8.65	90.00	99.45	Fail
AC Thermal Cracking (m/km)	189.4	123.76	90.00	50.78	Pass
AC Top-down Fatigue Cracking	378.80	49.48	90.00	95.04	Pass
Permanent Deformation – Asphalt only (mm)	6.00	8.23	90.00	66.51	Fail

Table 6. Pavement ME Output Table for Mix with 10% Air Voids.



Figure 3. Predicted IRI, Permanent deformation, Thermal Cracking (10% air Voids).

Comparing the results of the two runs, regardless of the validity of the prediction models, it is apparent that the program is predicting an increase in IRI, Thermal Cracking and Permanent Deformation and Permanent Deformation (AC only). In looking at the actual loss of life, the predicted distress charts show the predicted IRI exceeds the threshold value of 2.70 at year 18 (out of 20), while the predicted bottom-up alligator cracking exceeds the threshold value at year 15, and the predicted total permanent deformation fails the 19 mm threshold at year 15.

Taking into consideration all of the predicted distress types evaluated by Pavement ME and calculating the loss of pavement life due to the increased air voids in the asphalt material, an average loss of service life was calculated to be 25 percent, or 5 years of pavement performance. The results of this comparison indicated that the defect assessment for the asphalt component in this project, results in a 25 percent reduction in the unit cost for placement of the asphalt materials. This reduction in unit cost is to compensate for the anticipated loss in pavement service life.

### FORENSIC EVALUATIONS

In a similar manner, the Pavement ME analysis can be used forensically when premature distresses are observed within a few years after construction. In this scenario, the primary goal of the evaluation is to obtain as much quality control data and as-built information as possible. This includes pavement design reports, construction drawings, as-built drawings and records, as well as any quality control and quality assurance data that has been archived. As in all forensic evaluations, the first step is to understand the original construction before determining how the pavement will perform under the specific conditions. It is often required to complete a pavement investigation for the site to confirm as-built conditions and obtain actual site specific information. The next step is to obtain sufficient traffic information so that comparison can be drawn between design estimates and actual traffic volumes. From the information collected during the document review and pavement evaluation, this site specific information can be

modelled in Pavement ME to see how the predicted distresses compare with the deterioration observed in the early stages in the pavement life.

Only after understanding the reason and mode of failure can rehabilitation strategies be developed to address the failure mode that caused the premature failure, and restore the pavements deterioration to its expected rate. Pavement ME has been found to be a powerful tool, to not only model the distressed pavement, but to develop an appropriate rehabilitation strategy.

The plots in Figure 4 illustrate one example where a rigid pavement was observed to have extensive faulting at transverse joints within six years after construction. The document review and pavement investigation confirmed that the pavement was constructed with a 300 mm thick slab of Portland Cement Concrete, underlain by a 150 mm layer of crushed granular base and sandy silt subgrade. A visual inspection of the concrete surface revealed joint faulting to vary from 2 to 6 mm, although as much as 12 mm were measured at expansion joints. Voids beneath the concrete slabs were also observed at a number of transverse joint locations. Further investigation into site conditions uncovered that the pavement was subjected to fairly heavy loadings over those six years, and that dowel bars were not used to provide load transfer across the transverse joints.

The site conditions were entered into Pavement ME to determine the extent of faulting that could be expected. The predicted faulting (as illustrated in the figure below) indicated that the average joint faulting to be expected after six years of service was roughly 3 mm. Another surprising finding was the range in Load Transfer Efficiency (LTE) that was predicted over the course of the year. Without the use of dowel bars at the transverse joint, as little as 30 percent efficiency could be expected in the spring and fall seasons. The predicted results also indicated that the LTE in the summer months would steadily decrease as the pavement remained in service. The results of the analysis not only predicted the severity of faulting that was observed on the pavement surface, but also predicted the poor load transfer that was felt across the joints.



Figure 4. Predicted Faulting and Load Transfer Efficiency (No Dowel Bars).

The same pavement was re-analyzed, this time with 32 mm dowel bars added to improve LTE across the transverse joints. Dowel bars were specified to be 450 mm in length, and spaced on 300 mm intervals across the full width of the joints. The results (shown in Figure 5) show a substantial improvement in both the degree of faulting that would have occurred over the same time frame, as well as significant improvement in the predicted LTE. When only considering the predicted faulting at the joints, the addition of dowel bars would have extended the service life of the pavement by 24 years before the same severity of faulting would be expected as was observed after 6 years without dowel bars. Furthermore, with the significant improvement in LTE, it is likely that the voids observed beneath the transverse joints would not have been created.



Figure 5. Predicted Faulting and Load Transfer Efficiency (With Dowel Bars).

The reason for not using dowel bars in the original design is not clear; however, this omission has become a very costly burden for the owner. The rehabilitation strategy for this situation is fairly clear: fill the voids; restore the ride on the pavement surface; and improve load transfer at the transverse joints. The difficult part will be to implement these repairs, as the cost to rehabilitate this pavement may be as much as the initial cost to construct it in the first place.

## CONCLUSIONS

It has been our experience that using the Pavement ME software can be a powerful tool, although extensive knowledge and experience is required before a level of confidence is gained. As in using any new product, the user should be careful in relating the material inputs used in the analysis; carefully select the traffic information, truck distributions, and axle load spectrums used in the analysis; and carefully select the soil properties used in the analysis, including the depth to groundwater. The more accurate and realistic the inputs parameters are, the more applicable the results will be.

The experiences shared in this paper have only scratched the surface of the numerous input parameters that can affect the results of the analysis. Although proper calibration of the software models and transfer function is required to improve the predicted distresses, we hope to have demonstrated that even with the global calibration completed using the LTTP data, Pavement ME can be an effective tool in predicting pavement distresses.

Only through sharing knowledge and experiences (as the intent of the paper), and through open forum discussions (as in the TAC Pavement ME User Group) will we, as Canadian practitioners, improve our understanding of this complex program. Pavement ME has a place our Canadian industry, although we have a long way to go before a national calibration can be completed for our soils, materials, and conditions. In the meantime, Canadian practitioners are encouraged to share their experiences in using this software to evaluate their new and rehabilitation designs.

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